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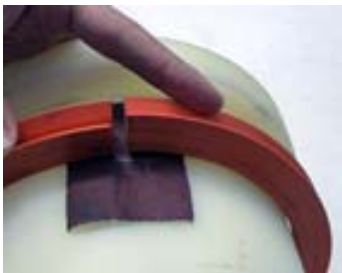
LDS SPLIT FITTING INSTRUCTIONS



1. Clean the two surfaces to glue;

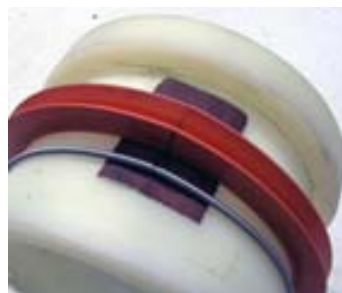


2. Distribute equally the adhesive on both faces;



3. Wrap the seal around the shaft the shaft and slide the two faces together along the former to align the two faces;

4. Use a thin layer under the joint to prevent adhesion to the shaft;



5. Wait at least 10 seconds so to bond the two mating faces;

6. Open the spring and wrap it around the shaft and then put it on the seal.



7. Remove the layer from the shaft.